
FORSTER PRODUCTS

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STUCK CASE REMOVER INSTRUCTIONS



All Forster Sizing Dies feature the elevated expander ball. Because of this, it is not possible to raise the decapping rod enough to use an R.C.B.S.-type stuck case remover. Forster engineers have developed a simple, inexpensive stuck case remover that will work on our own sizing dies as well as the R.C.B.S., Pacific, Lee, Lyman, and other standard loading dies.

**Please see the other side for
instructions on how to use the Case Remover.**

Thank you for purchasing a Forster Precision Product.

Please wear safety glasses.

Forster Catalogs are available upon request.

INSTRUCTIONS FOR USING THE STUCK CASE REMOVER

- 1) Begin by locking the sizing die in the press and removing parts A-10, W-10, and B-10. Figure B shows how the die can be held in the Co-Ax[®] Press by using a second lock ring under the press frame. All Forster Sizing Dies use the smaller 10 x 32 thread. R.C.B.S. dies use the same thread in calibers .22 to .25 and use the larger 1/4 x 28 thread in calibers 6.5 through .50.
- 2) Figure A shows the Protective Washer (#013) and Hex Nut (#011) in the proper position. As you thread the Hex Nut (#011) down with your fingers, you will reach a point where resistance is felt. At this point, the Expander Ball (E-10) is in contact with the inside of the case neck. Using a wrench, turn in a clockwise direction and the Expander Ball (E-10) will come out through the case neck and out the top of the die. If the spindle turns with the Hex Nut (#011), it will be necessary to use a screwdriver to keep the spindle stationary.
- 3) Use the proper rod supplied and a hammer to remove the case from the die (Figure B). Remove the die from the press and clean it thoroughly with solvent. Replace parts A-10, W-10, and B-10 on the spindle and replace them in the sizer. Be certain to set the Expander Ball (E-10) to the correct position. (See the note below.)

NOTE — Figure C shows the proper position and clearance for the Expander Ball (E-10) and also the Lock Nut (H-10) to clear the inside bottom of the cartridge case. A position that is too high will result in crushed cases, while a position that is too low will bend the expander spindle.

By following the above steps, you should be able to salvage your die and the expander unit.

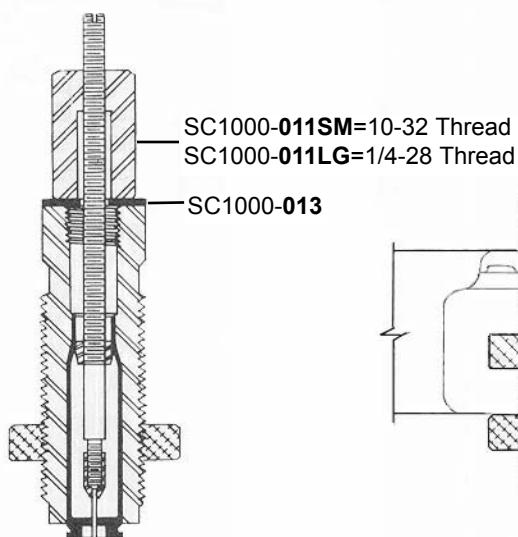


FIGURE A

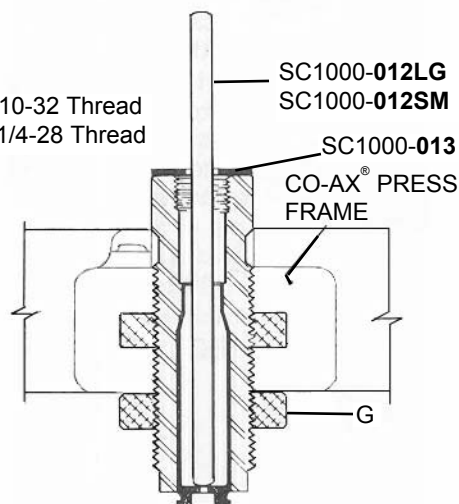


FIGURE B

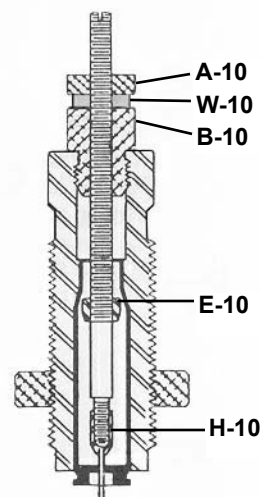


FIGURE C